

## TiO<sub>2</sub> THIN LAYER AND THEIR BEHAVIOR IN HUMIDITY ENVIRONS

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### ABSTRACT

*The behavior of TiO<sub>2</sub> thin layer is analyzed in this work. For diagnostic of thin layer are used the AC circuit; programmable automatic PM 6306 with accessory BAN 4 wire cable; as well as relative humidity environs.*

*In paper results will be compared the 1 and 3 layer's of TiO<sub>2</sub> thin layer prepared by sol-gel method.*

**Keywords:** Thin layer, sol-gel, electrical measurement, relative humidity

### 1. INTRODUCTION

Nowadays the thin layers are the attractive „term“, their studying, basic researches are important form material behavior. One of the ways of its preparation is sol-gel method, which is a typical method of special prepared non-metallic materials. There are widely usefully in materials engineering – mainly by preparation of films which modified physical and chemical properties of various substratum. This method is preferred for its simple way of preparation the widely scale thin films with different chemical composition. Describe method allows to prepare types of material, which aren't possibly to prepare another methods e.g. inorganic – organic materials, nanocomposites [1, 2].

One of the „good ways of measurement“ of thinmaterials research is Impedance Spectroscopy measurement. This method is like the method of thermal examination in scale of material sensitivity investigation which is one of the chief topics of material diagnostics at Institute of Material and Technonogical Research; Faculty of Industrial Technologies in Púchov [3,4].

### 2. EXPERIMENT

After the pilot electrical measurements the results weren't very promissing, but consequently improving of the whole measuring apparatus like earthing, Faraday cage and sample gripping we are able to allege nice behavior of measured data as well as the low statistical discrepancy. Measurement error of impedance and phase angle did not exceed 5% of the values. The average measure value of impedance is shown on figure 1.

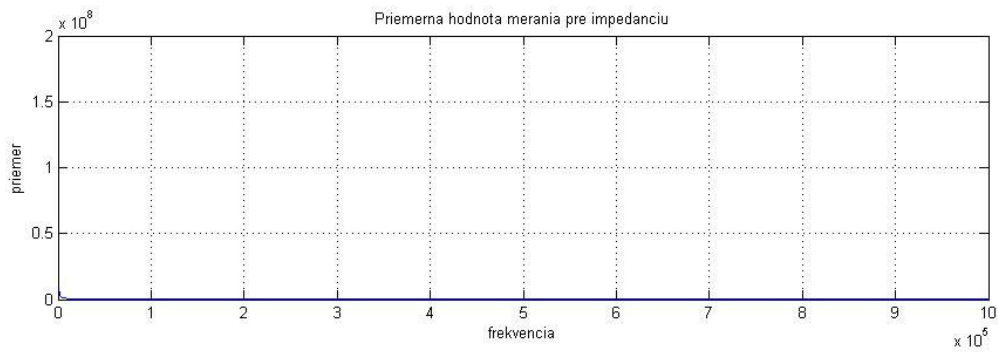


Figure 1. Average measuring value of impedance vs. frequency

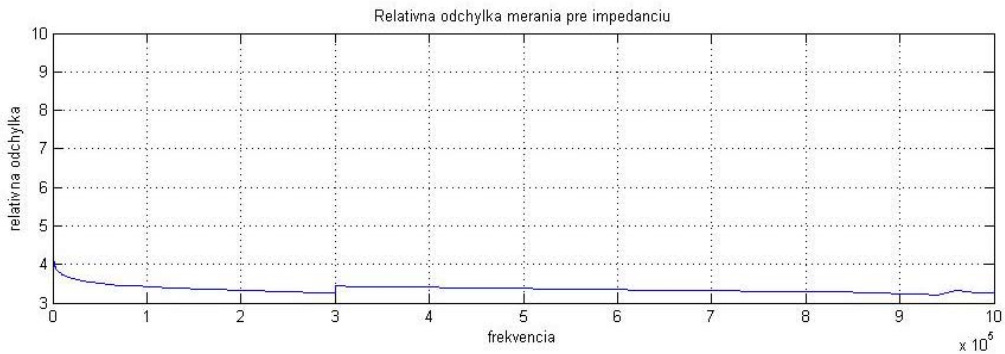


Figure 2. Relative deviation of impedance vs. frequency

Figure 2 illustrated the relative deviation of impedance value. The phase angle and its relative deviations are shown on figures 3 and 4.

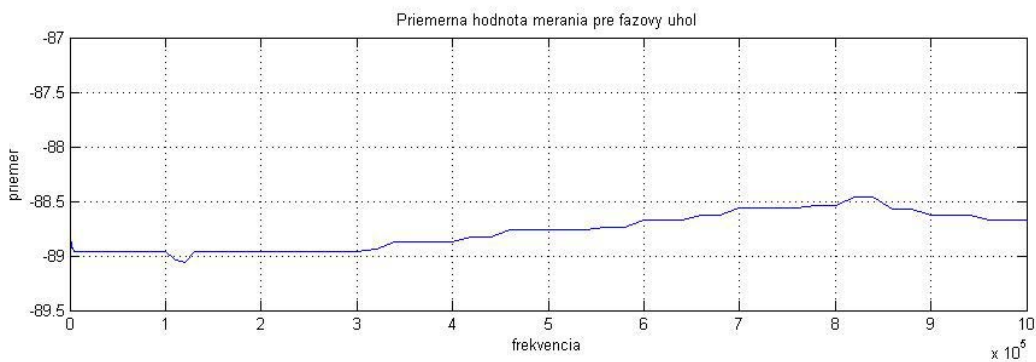


Figure 3. Average measuring value of phase angle vs. frequency

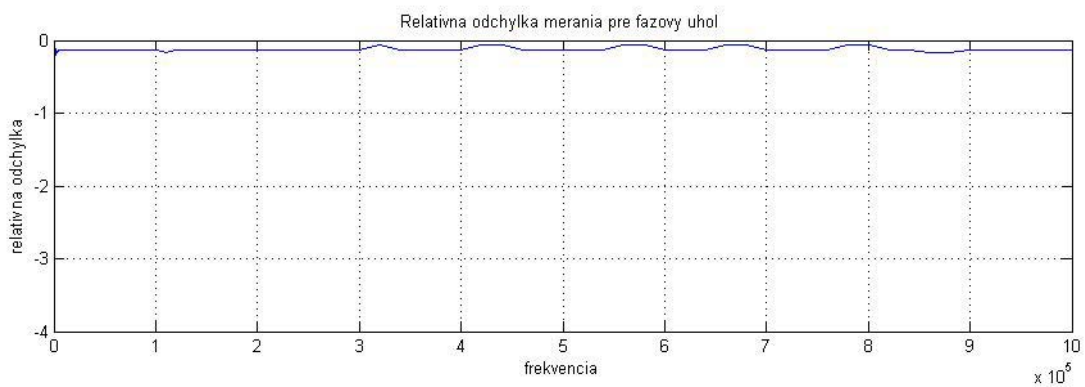


Figure 4. Relative deviation of phase angle vs. frequency

There exist more methods for layer coating on the substrate. The most frequently methods are dip-coating, spin-coating, spray-coating, flow-coating, capillary-coating or roll-coating [5]. In this samples preparation of thin layers was used the technology of dip-coating [1].

The next measurement consist the measured values of impedance versus frequency dependency for one thin layer of  $\text{TiO}_2$  which is illustrated on the figure 5. There are used the different humidity environs, via range 0,13% to 97,6% RH.

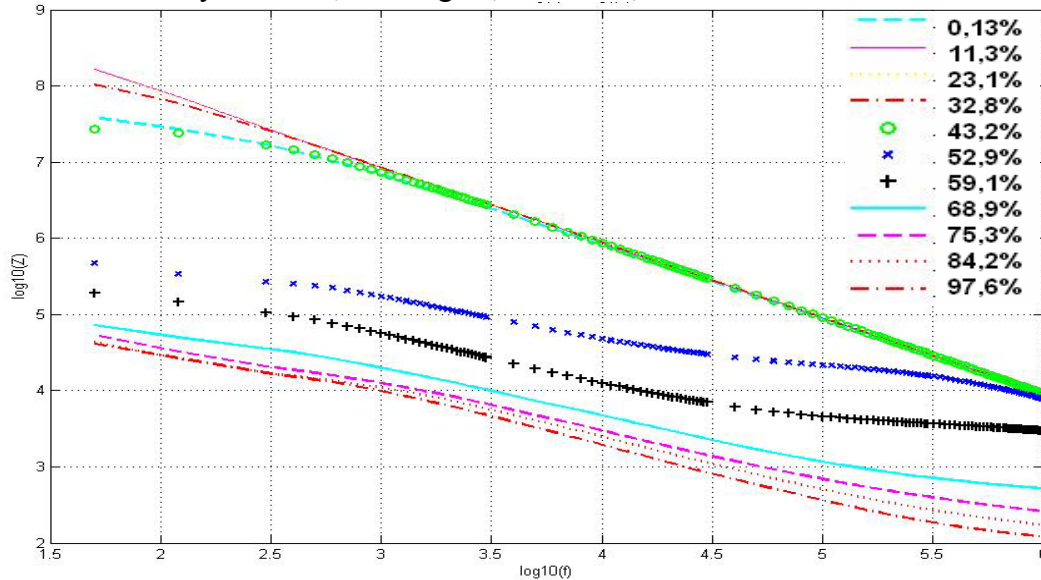


Figure 5.  $\text{TiO}_2$  sensor with one layer

The figure 6 illustrated the three layer sensor of  $\text{TiO}_2$  where are measured dependencies of impedance value vs. frequency for eleven various RH factors.

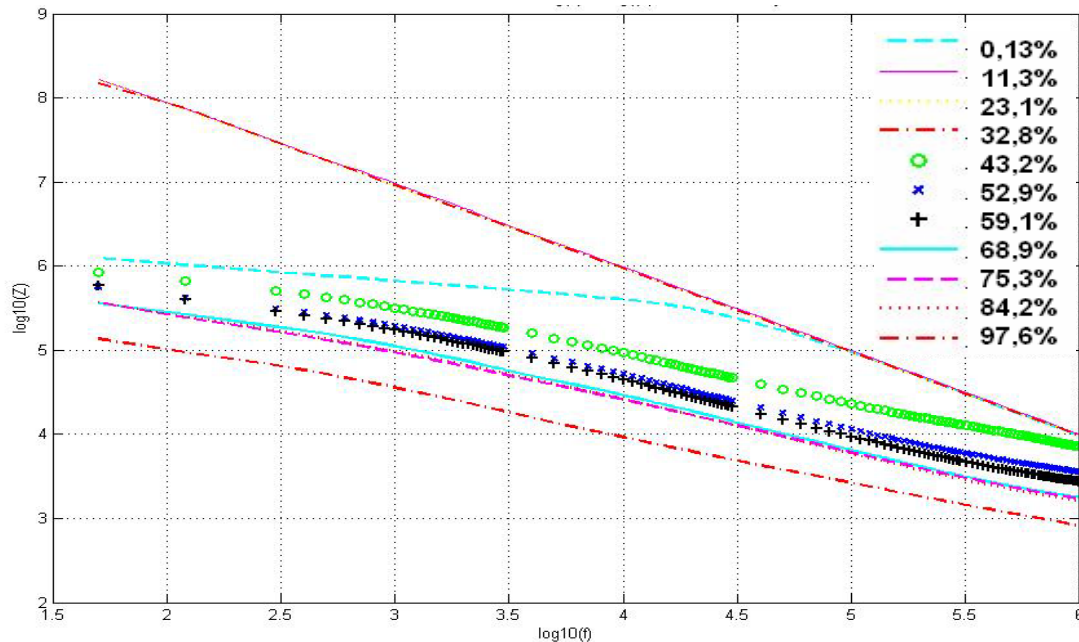


Figure 6.  $\text{TiO}_2$  sensor with three layers

We suppose to allege that the curves on figures 5 and 6 have similarity relations characters of increasing RH sequence. We can see that one and three  $\text{TiO}_2$  layers have like linearity area in

measurement with relative low RH of 6,9% to 32,8%. The areas of increasing RH range of 43,2% to 97,6% are changing of rising layer dependency. The lower humidity and frequency values subject to high value of impedance during this time the dependencies allocate the downtrend. One interesting fact occurs by the low 0,13% RH factor - both figures has another characters and the said theorem appears false. But this fact could be explain by the memory effect of sensor, because the low, 0,13% RH was measured after the higher 97,6% RH.

We can allege that one thin TiO<sub>2</sub> layer has another properties than the three layer in comparison of relative humidity study.

The perfectly linearity have values 6,9% and 11,3% of RH factor for the one layer TiO<sub>2</sub>. In case of three layers of TiO<sub>2</sub> there are the values of 6,9% to 23,1% RH factor.

Sensor already reacts to the lower value of RH by three layers of TiO<sub>2</sub> system; besides the one layer system.

System starts tu react at humidity of 43,2 % RH, along with impedance decreasing by 2 grades. It follows the high sensitivity of three layer system of TiO<sub>2</sub> sensor.

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